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least possible fuel and labor. The key to efficient furnace operation lies in complete combustion of fuel with minimum excess air. Furnaces operate with relatively low efficiencies (as low as 7 percent) compared to other combustion equipment such as the boiler (with efficiencies higher than 90 percent.

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### FUELS, FURNACES AND REFRACTORIES, Gupta, R.C., eBook ...

Furnaces and Refractories A furnace is an equipment used to melt metals for casting or to heat materials to change their shape e. Since flue gases from the fuel come in direct contact with the materials, the type of fuel chosen is important. For example, some materials will not tolerate sulphur in the fuel.